



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

already on floor?

RBEM625V3003102-3
Job Sheet 178207



Part No: RBEM625V3003102-3

Job Qty: 6 ea

Part Name: Intermediate Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM625V3003102 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/9/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	6 pcs		7/9/18	0.00	147.82	Lathe Conv-1		
120	QC	6 pcs		7/9/18	0.00	0.00	QC2 Machining-4		
130	Mill Conv	6 pcs		7/9/18	0.00	0.00	MORI NEX Mill conv 2		
140	QC	6 pcs		7/9/18	0.00	0.00	QC2 Machining-4		
150	QC	6 pcs		7/9/18	0.00	0.00	QC8 Machining-4		
160	QC	6 pcs		7/9/18	0.00	0.00	QC5	N/A	
170	Packaging	6 pcs		7/9/18	0.00	0.00	Packaging3-1		
180	QC21-SA	6 Ea		7/9/18	0.00	0.00	QC21		

Part Op 110 - Machine as per DWG. Sheet 3

Descriptions: 130 - Machine as per DWG. Sheet 3

160 - Engrave part number and batch number Using Marktronic engraver as per DWG.

DAS
53
9-89

JUL 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	3.1200 ft (.52 ea)	90-Start up Operation	5082804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	3	82	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/13/18 9:25 AM dart.lacelle.linda

Container No: S094260



Part: RBEM625V3003102-3

Job No: 178207

Serial No/Batch: S094260

Revision: 1

Inspector:

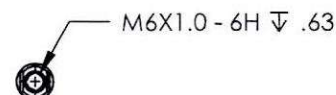
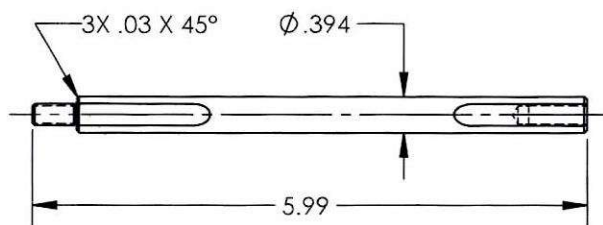
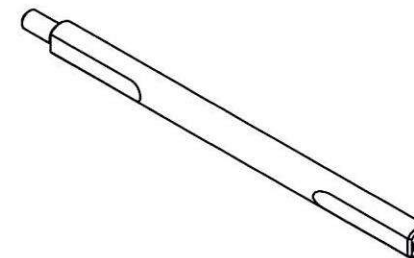
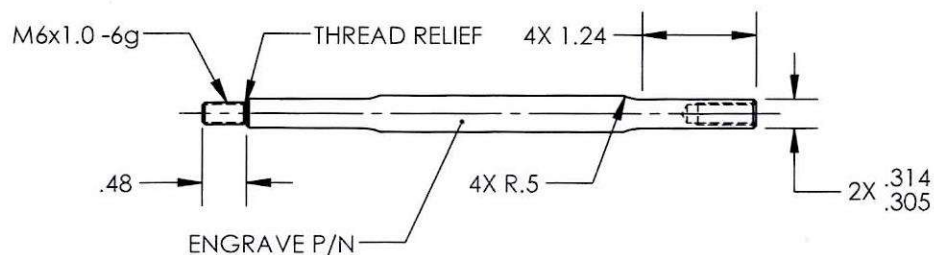
Exp Date:

Instructions:

Date: 07/20/18

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



NOTES:
REF AIRBUS P/N: M625V3003222.

DART AEROSPACE	
TITLE MRM GUIDING PINS	
DWG NO. RBEM625V3003102-3	REV 1
MAT'L SS 303	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/6/2016
SHEET 3 OF 7	

John B : 2h
Jon V → 3 1/2
→ 4 1/2 in 1

(-3)
INTERMEDIATE PIN

cut 3.041" lg 3.1416" 0.520" en.